

Alaska

Technical Specification

Description: F/C FBB cream back (GC2)
Mill: IP Kwidzyn

Board Type: Folding Box
Backing: Cream
Coating: Full

Coating Weight: 22 Gsm

PRODUCT SPECIFICATION

Caliper	Gsm	Std	Mill Stiffness Taber 15° mNm	
			MD	CD
310	200	Y	7.70	3.90
340	215	Y	10.10	4.90
372	230	Y	12.60	6.10
410	250	Y	16.40	8.00
456	275	Y	21.70	10.40
504	300	Y	27.30	13.00
550	325	Y	35.50	16.20
600	350	Y	44.20	20.00
+/- 4%	+/- 4%		+/- 15%	+/- 15%

TEST DATA

Property	Test	Value	UOM	Tolerance
Smoothness	ISO8791-4	<1.3	ums	
Brightness	Elrepho	91	%	+/-1
Gloss	Tappi 480	>45	%	
Cobb- top (60)	EN20535	<55	gsm	
Cobb - bottom (60)	EN20535	<70	gsm	
Moisture Content	ISO 287	7.5	%	+/-1

TEST & TECH. NOTES

MAKING NOTES

Min sheet sizes are 380 x 500 mm
Max sheet size 1240 x 1490 mm LG & SG
Min Order Quantity 4 tonnes
Board stacked coated side down: +£15/tonne

QUANTITY TOLERANCES

ORDERING INFORMATION

Making Tolerance: 10%