

Carolina C1S

Technical Specification

Description: 1/S SBS (GZ)
Mill: International Paper - USA

Board Type: Folding Box
Backing: White
Coating: Full

Coating Weight: Full

PRODUCT SPECIFICATION

| Caliper | Gsm | Std | Mill Stiffness Taber 15° mNm | |
|---------|-------|-----|------------------------------------|---------|
| | | | MD | CD |
| 188 | 176 | N | 2.90 | 1.50 |
| 203 | 182 | Y | 2.90 | 1.50 |
| 239 | 195 | N | 4.40 | 2.00 |
| 254 | 216 | Y | 5.90 | 3.10 |
| 305 | 252 | Y | 9.80 | 5.90 |
| 356 | 282 | N | 13.10 | 5.50 |
| 406 | 317 | N | 17.70 | 9.80 |
| 457 | 350 | N | 23.50 | 13.70 |
| +/- 5 | Refer | | +/- 10% | +/- 10% |

TEST DATA

| Property | Test | Value | UOM | Tolerance |
|----------------|--------|-------|-----|-----------|
| Brightness CS | Tappi | 94 | | |
| CIE Whiteness | | 145 | | |
| Smoothness Top | Parker | 1.2 | | |
| Gloss 75 degs | | 55 | | |

TEST & TECH. NOTES

MAKING NOTES

Min sheet size: 305 x 457 mm
Max sheet size: 1600 x 1676 mm

QUANTITY TOLERANCES

ORDERING INFORMATION

>5000 kgs: +/- 5%
>20000 kgs: +/- 3%
Double tolerance in min/max quantity specified.