

# CKB

## Technical Specification

**Description:** F/C SUB  
**Mill:** Skoghall Mill

**Board Type:** Folding Box  
**Backing:** Kraft  
**Coating:** Full

### PRODUCT SPECIFICATION

Caliper	Gsm	Std	Mill Stiffness Taber 15° mNm		Tear Geometric MD CD mN	
			MD	CD		
260	175	Y	4.80	2.10	*****	*****
310	200	Y	8.50	3.70	*****	*****
370	220	Y	13.20	5.70	*****	*****
405	235	Y	16.80	7.30	*****	*****
445	255	Y	22.00	9.60	*****	*****
480	300	Y	29.50	12.80	*****	*****
530	325	Y	37.40	16.20	*****	*****
580	360	Y	46.90	20.40	*****	*****
635	390	Y	56.40	24.50	*****	*****
+/- 5%	+3%/-5		-15%	-15%		

### TEST DATA

Property	Test	Value	UOM	Tolerance
Smoothness	ISO8791-4	1.5-2.0	ums	2.3-2.5 (max)
Brightness	ISO2470	80	%	Min 78
Gloss	ISO8254-1	30-35	%	
Cobb - top (60)	ISO535	30	gsm	
Cobb - reverse (60)	ISO535	30	gsm	
Moisture Content		7.0-9.5	%	+/-1
Robinson Test	Chocolate	<1		

### TEST & TECH. NOTES

Robinson Test result is based upon  
1 year storage under normal conditions

### MAKING NOTES

Min size: 300 x 400 mm  
Max size: 1600 x 1620 mm  
Min reel width: 600 mm (can go down to 400 mm by prior arrangement)  
Max reel width: 1880 mm. Max OD: 1800 mm. Cores: 151mm, 300 mm or 306 mm.

### QUANTITY TOLERANCES

Up to 5000 kgs: +/- 10%  
5001-10000 kgs: +/- 7.5%  
10001-20000 kgs: +/- 5%  
20001 kgs+: +/- 2.5%

### ORDERING INFORMATION

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