

# Green-Freeze

## Technical Specification

**Description:** F/C H/S FBB cream back (GC2)  
**Mill:** Mayr Melnhof Eerbeek

**Board Type:** Folding Box  
**Backing:** Cream  
**Coating:** Full  
**Hardsized:** Yes

**Coating Weight:** 26 gsm

### PRODUCT SPECIFICATION

Caliper	Gsm	Std	Mill Stiffness Taber 15° mNm	
			MD	CD
360	230	Y	8.20	3.80
400	250	Y	11.10	5.10
450	275	Y	14.60	7.20
500	300	Y	18.40	8.90
550	325	Y	22.70	11.00
600	350	Y	28.10	13.50
650	375	Y	34.30	16.40
700	400	Y	41.70	19.60
+/- 5	+/- 2		- 15%	- 15%

### TEST DATA

Property	Test	Value	UOM	Tolerance
Smoothness	ISO 8791-4	2.0	ums	2.5
Brightness	ISO 11475	84	%	+/-1
Gloss	ISO 2813	14	%	+/- 2 60 deg
Moisture content	EN 20287	7.5 - 9	%	+/- 1%
Cobb top (180")	EN 20535	<60	gsm	
Cobb middle (180")	EN 20535	<50	gsm	
Cobb back (180")	EN 20535	<50	gsm	

### TEST & TECH. NOTES

### MAKING NOTES

Minimum sheet size 420x450

Maximum sheet size 1400x1600 LG only - base runners run lengthwise

When either size >1400mm, min pallet weight = 1t

### QUANTITY TOLERANCES

### ORDERING INFORMATION

< 1 t	+/- 20%
1 - 2.5 t	+/- 15%
2.5 - 5 t	+/- 7.5%
> 5 t	+/- 5%