

# Greenplex

## Technical Specification

**Description:** F/C FBB cream back (GC3)  
**Mill:** Mayr Melnhof Eerbeek

**Board Type:** Folding Box  
**Backing:** Cream  
**Coating:** Full

**Coating Weight:** 26 gsm

### PRODUCT SPECIFICATION

Caliper	Gsm	Std	Mill Stiffness Taber 15° mNm	
			MD	CD
360	230	N	8.20	3.80
400	250	Y	11.10	5.10
450	275	Y	14.60	7.20
500	300	Y	18.40	8.90
550	325	Y	22.70	11.00
600	350	Y	28.10	13.50
650	375	Y	34.30	16.40
700	400	Y	41.70	19.60
+/- 5	+/- 2		- 15%	- 15%

### TEST DATA

Property	Test	Value	UOM	Tolerance
Smoothness	ISO 8791-4	2.0	ums	2.5
Brightness	ISO 11475	84	%	+/- 1
Gloss	ISO 2813	14	%	+/- 2 60 deg
Moisture content	EN 20287	7.5 - 9	%	+ / - 1%

### TEST & TECH. NOTES

### MAKING NOTES

Minimum sheet size 420x450  
Maximim sheet size 1400x1600 LG only - base runners run lengthwise  
When either size >1400mm, min pallet weight = 1t

### QUANTITY TOLERANCES

### ORDERING INFORMATION

> 1 t            +/- 20%  
1 - 2.5 t        +/- 15%  
2.5 - 5 t        +/- 7.5%  
> 5 t            +/- 5%