

Lino-Freeze

Technical Specification

Description: F/C H/S FBB cream back (GC2)
Mill: Mayr Melnhof Eerbeek

Board Type: Folding Box
Backing: Cream
Coating: Full
Hardsized: Yes

Coating Weight: 26 gsm

PRODUCT SPECIFICATION

Caliper	Gsm	Std	Mill Stiffness Taber 15° mNm	
			MD	CD
330	215	N	7.70	4.00
360	230	Y	9.60	4.80
410	250	Y	12.30	6.20
460	275	Y	16.30	8.20
510	300	Y	21.10	10.70
560	325	Y	26.70	13.60
610	350	Y	33.20	16.90
665	375	Y	40.70	20.80
725	400	Y	49.20	25.20
785	425	N	58.70	30.10
845	450	N	69.20	35.50
+/- 5	+/- 2		- 15%	- 15%

TEST DATA

Property	Test	Value	UOM	Tolerance
Smoothness	ISO 8791-4	2.0	ums	2.5
Brightness	ISO 11475	84	%	+/-1
Gloss	ISO 2813	14	%	+/-2 60deg
Cobb - top	EN 20535	61	gsm	61
Cobb - middle	EN 20535	51	gsm	51
Cobb - bottom	EN 20535	51	gsm	51
Moisture content	EN 20287	7.5 - 9	%	+/-1%

TEST & TECH. NOTES

FSC accredited product

MAKING NOTES

Minimum sheet size 420x450
Maximum sheet size 1400x1600 LG only - base runners run lengthwise
When either size >1400mm, mon pallet weight = 1t

QUANTITY TOLERANCES

< 1 t +/- 20%
1 - 2.5 t +/- 15%
2.5 - 5 t +/- 7.5%
> 5 t +/- 5 %

ORDERING INFORMATION