

# Silva-Freeze

## Technical Specification

**Description:** F/C H/S FBB cream back (GC2)  
**Mill:** Mayr Melnhof Eerbeek

**Board Type:** Folding Box  
**Backing:** Cream  
**Coating:** Full  
**Hardsized:** Yes

**Coating Weight:** 25 gsm

### PRODUCT SPECIFICATION

Caliper	Gsm	Std	Mill Stiffness mNm	
			MD	CD
360	215	N	10.00	5.20
390	230	N	12.00	6.10
440	250	N	15.70	8.00
490	275	N	21.30	10.80
550	300	N	27.20	13.80
600	325	N	33.80	17.20
660	350	N	41.90	21.30
715	375	N	50.70	25.90
775	400	N	60.50	30.90
+/- 5%	+/- 2%		- 15%	- 15%

### TEST DATA

Property	Test	Value	UOM	Tolerance
Smoothness				
Brightness	Elrepho	87	%	+/- 1
Gloss	ISO 2813	15	%	+/- 2 60 degs

### TEST & TECH. NOTES

### MAKING NOTES

Min sheet size 420 x 450 mm

Max sheet size 1450 x 1600 mm LG only - base runners run lengthwise

When either size >1400 mm, min pallet weight = 1t

### QUANTITY TOLERANCES

### ORDERING INFORMATION

< 1 t            +/- 20%  
1 - 2/5 t        +/- 15%  
2.5 - 5 t        +/- 7.5%  
> 5 t            +/- 5%

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